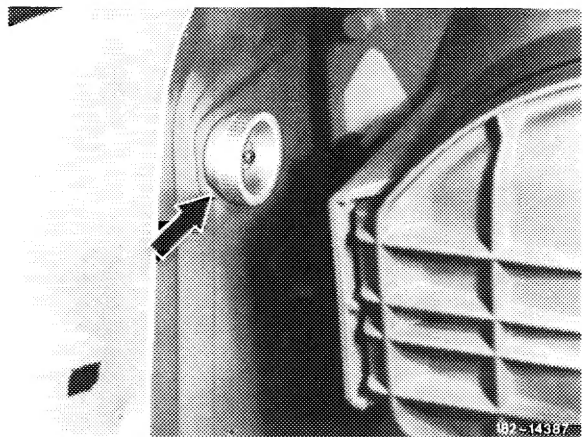
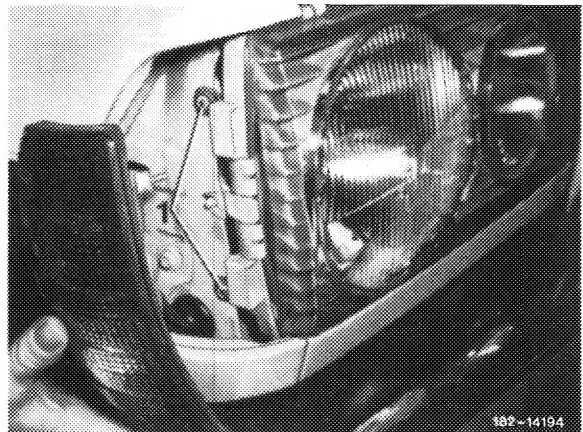


Removal

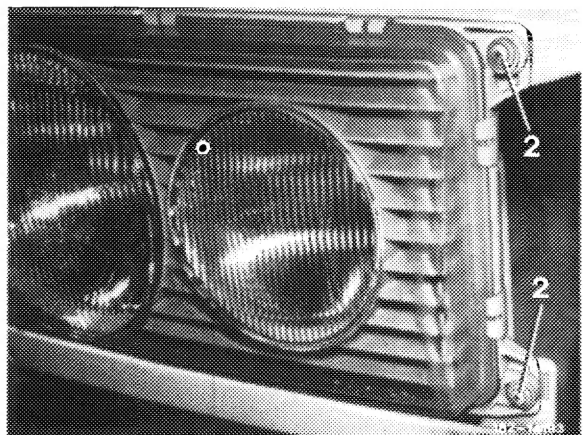
- 1 Unscrew knurled nut of turnsignal lamp.



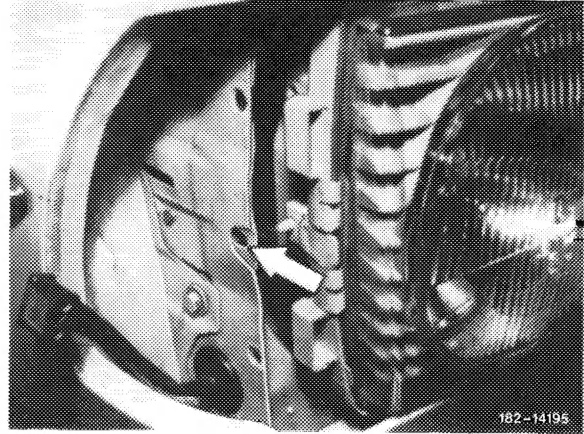
- 2 Push turnsignal lamp forward and remove.
- 3 Unscrew fastening screws (1) outside on lamp unit.



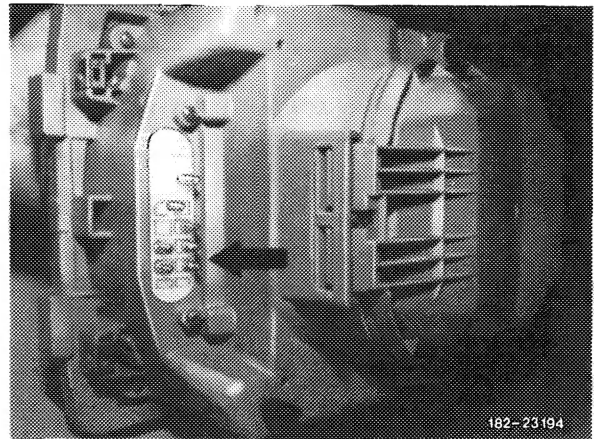
- 4 Unscrew fastening screws (2) inside on lamp unit.



5 Disconnect guide lug of lamp unit on fender.



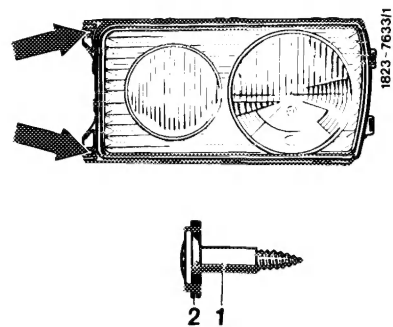
6 Pull off coupler for electric connections and remove lamp unit.



Installation

7 For installation proceed vice versa.

Note: Fastening on lamp unit has been changed and now includes 2 new screws (1) with shoulder and rubber disk (2) to prevent breaking out of eyes (arrow) on plastic carrying frame.



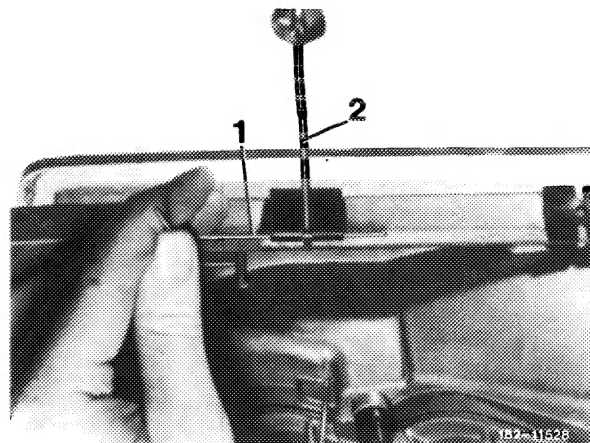
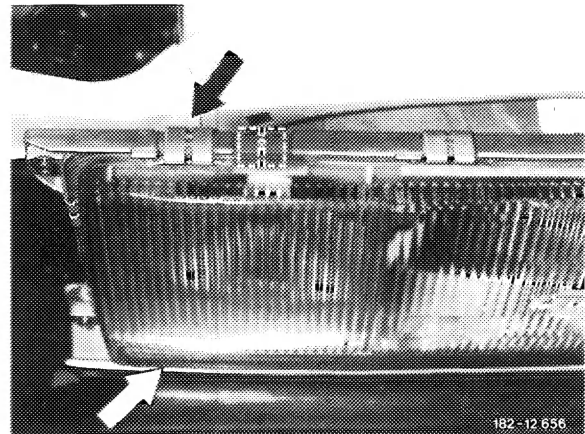
Bosch lamp unit

On Bosch lamp unit the two inner fastening clamps for light diffusing glass have been placed further toward vehicle center. For this reason, the stiffening on body had to be recessed still further.

If on a vehicle without the further recessed stiffening a Bosch lamp unit is installed on which the two inner fastening clamps are mounted in the modified arrangement, these two clamps must be fitted in accordance with removed lamp unit to prevent paint damage on body.

Arrow = Changed seat of fastening clamps

Dotted clamp = Former seat of clamp



Forcing off fastening clamp

- 1 Steel wire 1.5 mm dia.
- 2 Screwdriver

Note: Remove lamp unit when inserting light diffusing glass. Force the 8 fastening clamps on or off by means of a steel wire of 1.5 mm dia. and a screwdriver. Make sure that the fastening clamps will not jump off.

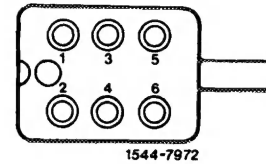
Layout of coupler

Left

- 1 vacant
- 2 brown
- 3 grey/black
- 4 white/black
- 5 yellow/black
- 6 grey/green

Right

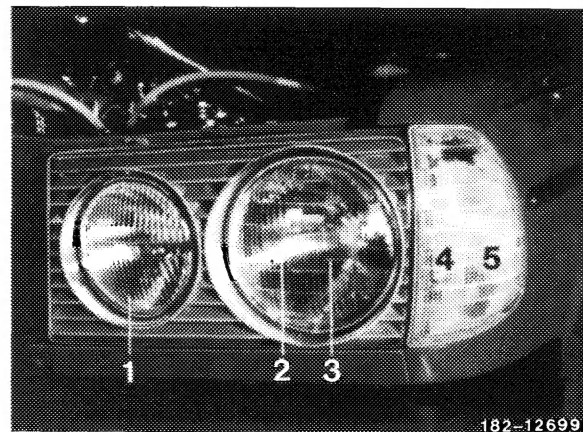
- vacant
- brown
- grey/red
- white
- yellow
- grey/green



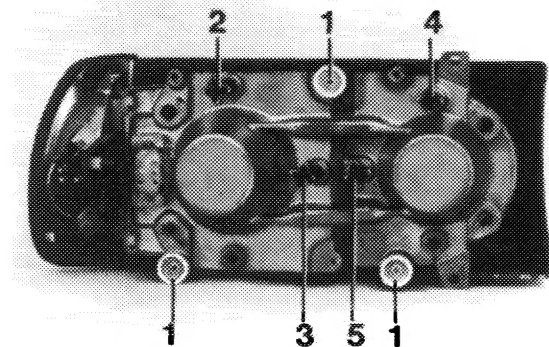
USA

The lamp unit comprises a sealed-beam unit for high and low beam (2, 3), a fog lamp (Halogen H3) (1), as well as the turnsignal-parking and side marker lamp (4, 5).

After loosening headlamp frame, which can be done from direction of engine compartment, the fastening screws of the headlamps are accessible.



- 1 Fastening nut headlamp frame
- 2 Headlamp adjusting screw, height adjustment
- 3 Headlamp adjusting screw, lateral adjustment
- 4 Fog lamp adjusting screw, height adjustment
- 5 Fog lamp adjusting screw, lateral adjustment



Layout of coupler

Left

- 1 grey/green
- 2 brown
- 3 yellow/black
- 4 black/white

Right

- grey/green
- brown
- yellow
- black/green

